

JW36

系列闭式双点压力机 JW36 series closed type double-point press

技术参数Specifications		代号R	单位Unit	JW36-110	JW36-160	JW36-200	JW36-250	JW36-315	JW36-400	JW36-500
滑块公称力Nominal Capacity		Pe	KN	1100	1600	2000	2500	3150	4000	5000
公称力行程Nominal		Sp	mm	5	6	7	7	7	8	8
滑块行程长度Slide Stroke		S	mm	180	200	250	280	280	300	300
滑块行程次数	固定 Fixde	n	spm	50	45	35	30	30	20	20
Slide Strokes Per Minute	变速(选配) Variable	n	spm	30-50	30-45	25-35	20-30	20-30	15-20	15-20
最大装模高度Max height with mode		H2	mm	400	450	500	550	550	600	650
装模高度调节量Die Height Adjustment		t	mm	90	100	110	120	120	130	130
立柱间距Column distance		G	mm	1750	1900	2290	2570	2570	2810	3240
工作台尺寸Bolster Size (前后x左右)		DxC	mm	700x1650	760x1800	900x2200	1000x2500	1000x2500	1100x2700	1200x3000
工作台厚度Bolster Thickness		H3	mm	140	150	170	180	190	200	210
侧面开口尺寸Side Opening Size (前后x高度)		ExF	mm	630x350	800x400	900x450	950x460	1000x460	1100x550	1200x600
滑块底面尺寸Slide Bottom Size (前后x左右)		bxa	mm	600x1350	700x1500	800x1900	900x2200	900x2200	1000x2400	1100x2700
工作台离地面距离(含防震垫) Bolster Surface Height		H1	mm	1035	1035	1135	1235	1285	1340	1340
外形尺寸(前后x左右x高) Overall Dimensions		AxBxH	mm	2050x2400 x3200	2400x2600 x3600	2650x3000 x3950	3000x3450 x4550	3000x3450 x4550	3500x3700 x5200	3700x4200 x5600
电机功率Motor Power		KW		11	18.5	22	30	37	45	55
压机总重Weight(Approximate)		Kg		18000	24000	30000	41000	44000	55000	77000
压机气压 Press Pressure		Mpa		0.5						

(可根据用户要求定制产品) 本样本内容如有变更, 恕不另行通知。The contents are subject to change without prior notice.

► 性能特点:

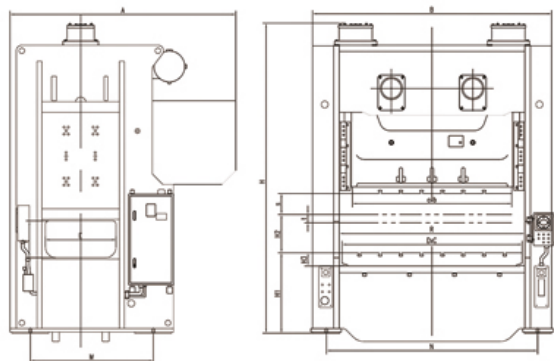
- 四柱直壁式机架, 变形量小, 最适合精密连续模加工;
- 钢板焊接机身, 无传统C形机床的高开喉缺点, 具有高强度、高刚度、高精度;
- 采用双曲轴逆向传动, 提高了机床抗偏载能力;
- 滑块采用四角八面长导轨, 导向好, 精度高;
- 采用高扭矩湿式摩擦离合器, 工作稳定, 噪音小, 使用寿命长, 安全可靠;
- 电动调模, 读数精确到0.1mm;
- 采用集中润滑, 具有循环指示装置;
- 可配装各类自动化周边设备, 大大地提高生产率;
- 高安全性, 多功能的电子式电控系统。

Standard Configuration:

1. Wet clutch
2. Hydraulic overload protecting pump
3. Manual lubrication system
4. Auto lubrication system
5. Balance cylinder for slide and upper die
6. Die height digital displayer
7. Joint for miss-feeding
8. Touch screen
9. Crankshaft angle indicator
10. Rotary cam controller
11. Rotary encode
12. Movable operation station
13. Electronic slide adjustment device
14. PLC
15. Slide upper material stripper device
16. Absorbing pad
17. Air-blowing system

JW36-400

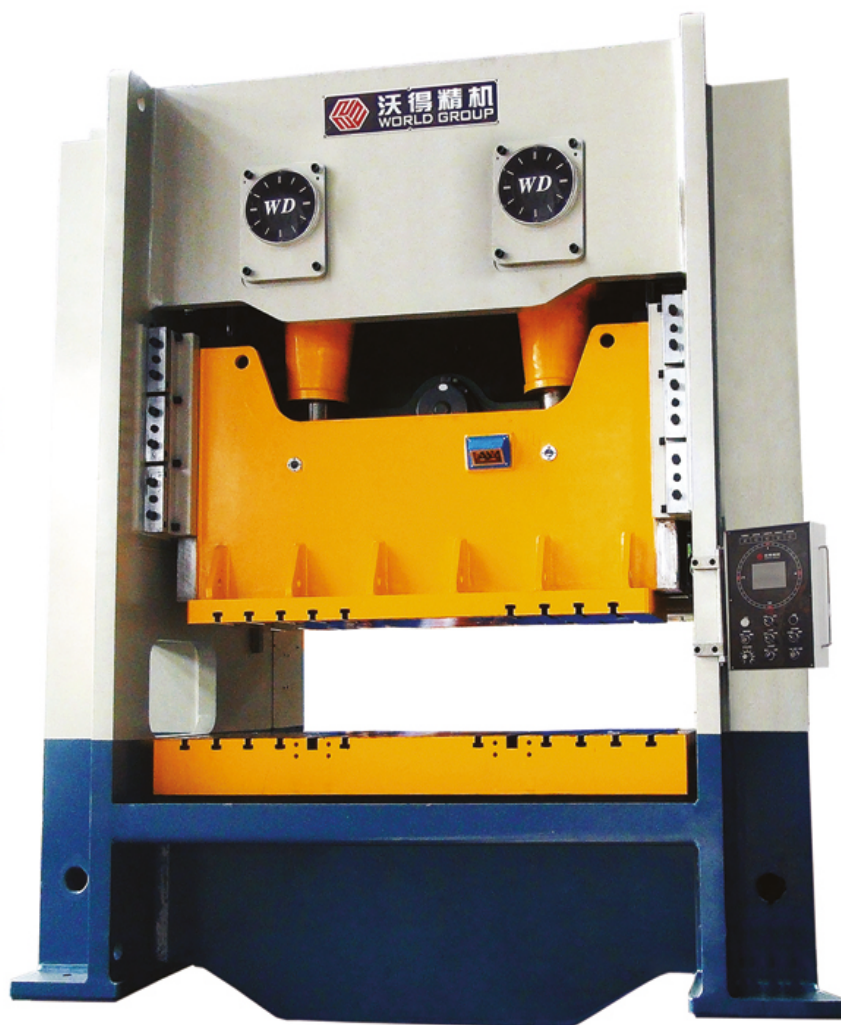
STRAIGHT-SIDE
TWO POINTS FIXED
BOLSTER PRESS



Optional Accessories:

(Should be marked on contract if choose)

1. Light curtain
2. Foot pedal
3. Bag type die cushion
4. Die quick change device
5. Inverter



FEATURES:

- ✿ 4-column vertical wall rack; longitudinally symmetric with low deformation; especially suitable for processing of fin progressive die;
- ✿ Steel sheet welding body to eliminate the shortage of high opening of traditional C-shape machine; feature high strength, rigidity and accuracy;
- ✿ Adopt double crankshaft reverse driving to enhance the eccentric load resistance of machine tool;
- ✿ Adopt 4-corne 8-face long guide rail for sliding block with excellent guidance performance and high accuracy;
- ✿ Adopt high torque wet type friction clutch featuring stable operation, low noise, long service life and high safety and reliability;
- ✿ Electrically adjusted mold and reading accuracy to 0.1mm;
- ✿ Adopt centralized lubrication and equip with circulation indication device;
- ✿ Be able to be equipped with various automation peripheral equipment so as to considerably enhance the production efficiency;
- ✿ High safety and multi-function electronic control system.